


(OPTIONAL)
ATX PSU INPUT

USB Type-B

(A2) Cycle Start/Resume*
(A1) Feed Hold*
(A0) Reset/Abort*
ATX Power Supply On (active low)
GND
(D13) Spindle Direction
(~D11) Variable Spindle PWM
(A3) Coolant Enable
5V
12-24V (INPUT) or **12V (OUT) 
GND

xPro V₂ [GRBL V_{0.9}] PIN CONFIGURATION

* - Indicates input pins (held HIGH with internal pull-up resistors)

**** ! WHEN ATX PSU IS CONNECTED TO THE xPRO 24-PIN 'ATX PSU INPUT' HEADER, '+' TERMINAL BECOMES +12VDC OUTPUT**